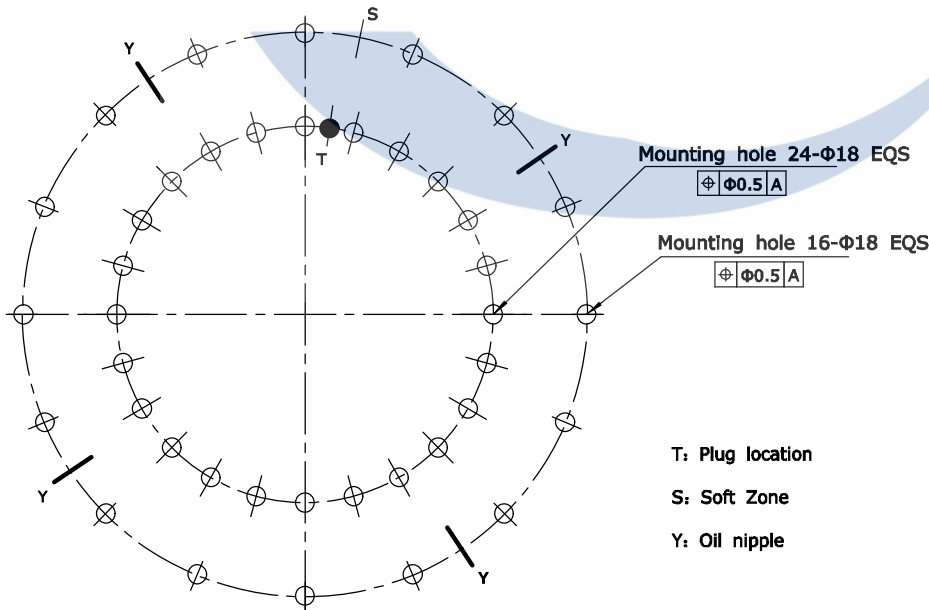
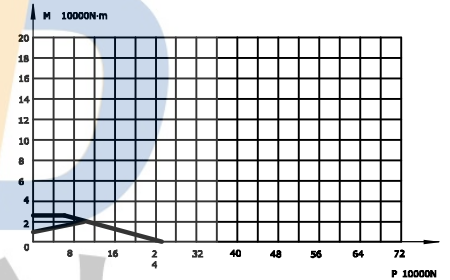


Notes: U.O.N ∇ 6.3

1. Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Edges chamfer
2. Raceway of inner & outer ring induction harden.
Hardness: 55~62HRC
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered,
Hardness: 207~262HB
4. Radial clearance: 0.10~0.30 mm
Axial clearance: 0.10~0.30 mm



T: Plug location

S: Soft Zone

Y: Oil nipple

No.	Standard	Component	Material	Model	Qty	Remark
08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	53±1	
02	HG/T2349	Spacer	Nylon	D20	53±1	
01	GB/T699	Outer ring	50Mn		1	
Model		WD-230.20.0414	Drawing		Weight	23.0kg
Name			Qty		Scale	
Material		50Mn	Total 1 page		The 1st page	
Design	Standard					
Check		XUZHOU WANDA SLEWING BEARING CO.,LTD				
Process	Approve	Tel: +86 516 83309366 Fax: +86 516 83915766				
Date		http://www.slew-bearing.com				