


Notes:  
 1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC  
 Depth ≥ 3.5mm  
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight	
Module	m	Gear heat treatment requirements		Date		Approve		110.25.560				90kg	
Teeth no	z	HRC		Qty	Size	Axial clearance	0.00~0.02	Name				Scale	
Teeth pressure angle	α	Precision(GB10095-88)		Inner ring mounting hole	20	Φ18	Radial clearance	0.00~0.02	Slewing Bearing				Qty
Modification coefficients	x			Outer ring mounting hole	20	Φ18	Material				Total 1 page		
Reduction coefficients	km			Oil hole	4	M10x1	50Mn				The 1st page		
Pitch diameter	d							Technical processing standards without notes according to ...JB/T2300-2011					
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>					