


Notes:  
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
 Depth ≥ 3.0mm  
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	
Module	m	Gear heat treatment requirements		Date		Approve		QU.710.20	97kg		
Teeth no	z			Qty	Size	Axial clearance	0.04~0.25	Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α	Precision (GB10095-88)		Inner ring mounting hole	18	Φ18	Radial clearance	0.04~0.25	Material	50Mn	Total 1 page
Modification coefficients	x			Outer ring mounting hole	18	Φ18			The 1st page		
Reduction coefficients	km			Oil hole	2	M8×1			XUZHOU WANDA SLEWING BEARING CO.,LTD		
Pitch diameter	d								 Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com		
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0		Technical processing standards without notes according to ...JB/T2300-2011			