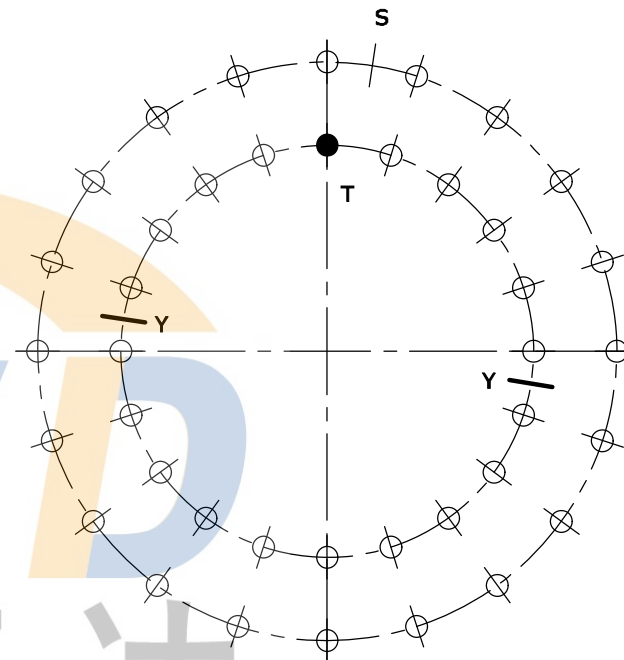
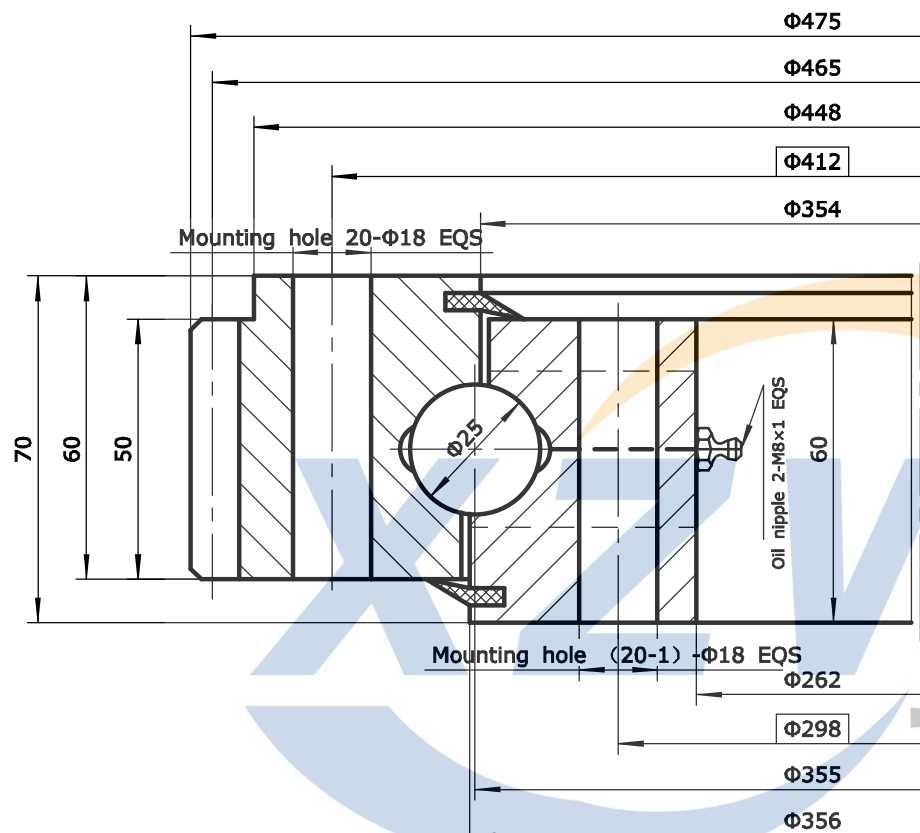



6.3
U.O.N



- Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth≥3.0mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine Tolerances				Model		Weight		
Module	m	5	Gear heat treatment requirements HRC	Date		Approve		machine tolerances without notes				Name	011.25.355	Weight	59kg	
Teeth no	z	93			Qty	20-1	Size	Φ18	Axial clearance	≤200 ≤500 ≤710 ≤1120				Slewing Bearing	Qty	Scale
Teeth pressure angle	α	20°	Precision(GB10095-88) 10	Inner ring mounting hole	20-1	Φ18		Radial clearance	±0.30 ±0.40 ±0.50 ±0.65				Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x	0		Outer ring mounting hole	20	Φ18			≤1600 ≤2000 ≤2500 ≤3150				XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
Reduction coefficients	km	0		Oil hole	2	M8x1			±0.80 ±0.95 ±1.10 ±1.35							
Pitch diameter	d	465							≤4000 ≤5000							
									±1.65 ±2.0							
				T: Pulg location S: Soft zone Y: Oil hole Z: Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011								