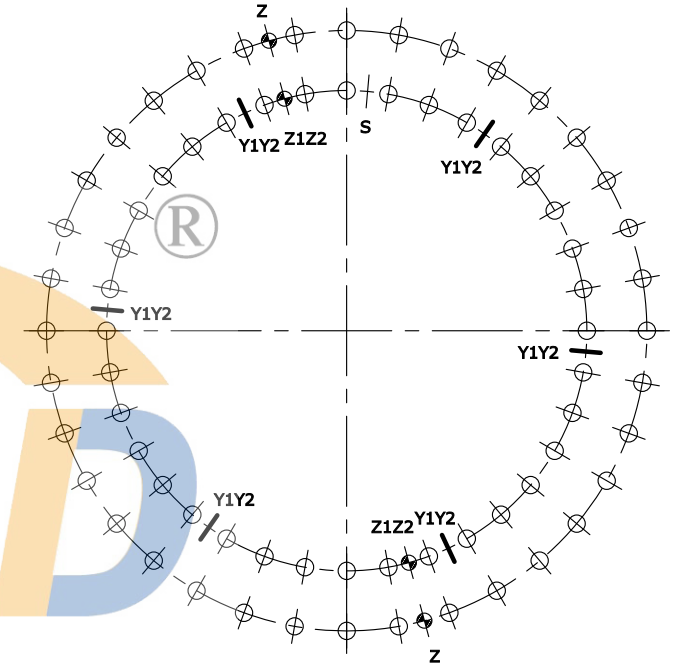
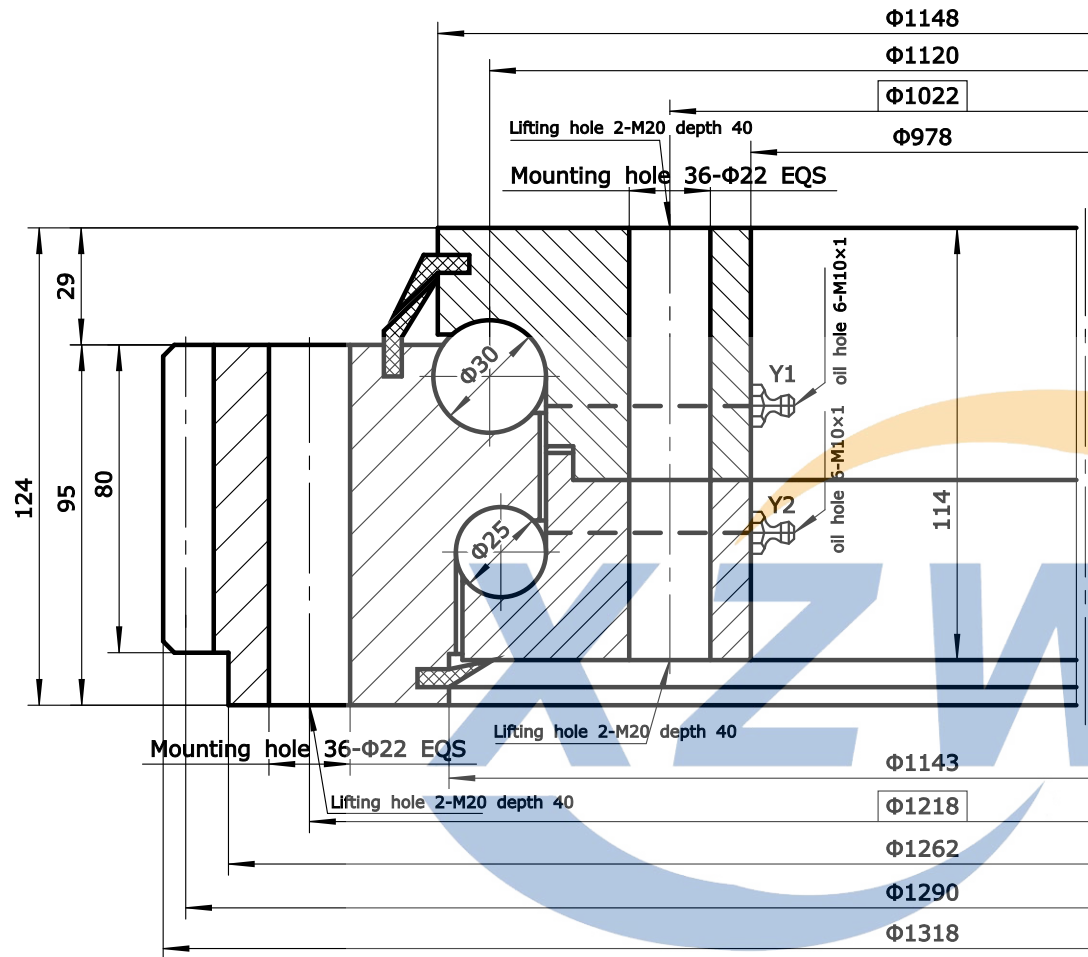


6.3

U.O.N



- Notes:
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth ≥ 3.5mm
  2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model	021.30.1120		Weight	340kg	
Module	m	10	Gear heat treatment requirements		Date	Approve			Name	Slewing Bearing	Qty	Scale	
Teeth no	z	129	HRC		Qty	Size	Axial clearance		0.10~0.30	Material	50Mn	Total 1 page	The 1st page
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	36	Φ22	Radial clearance	0.20~0.90	machine tolerances without notes			
Modification coefficients	x	+0.5			Outer ring mounting hole	36	Φ22			≤200	≤500	≤710	≤1120
Reduction coefficients	km	1.0			Oil hole	2×6	M10×1			±0.30	±0.40	±0.50	±0.65
Pitch diameter	d	1290								≤1600	≤2000	≤2500	≤3150
										±0.80	±0.95	±1.10	±1.35
										≤4000	≤5000		
										±1.65	±2.0		
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011		<p><b>XUZHOU WANDA SLEWING BEARING CO.,LTD</b></p> <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>			